

Familiarisation with Controls



Main power on

Always stop lathe to change chuck speeds

disabled

disabled

Coolant

Jog

Power off

disabled

disabled

disabled

disabled

Use these levers to select speed at which chuck rotates

Motor speed
High Low

250mm faceplates should not be run at greater than 1200 RPM!

GEAR	FEED	MIN
1	0.5	1.5
2	0.5	1.5
3	1	1.5
4	1	1.5
5	1.25	1.5
6	1.25	1.5
7	1.25	1.5
8	1.25	1.5

MOD	FEED	MIN
1	0.5	1.5
2	0.5	1.5
3	1	1.5
4	1	1.5
5	1.25	1.5
6	1.25	1.5
7	1.25	1.5
8	1.25	1.5

198	88	1000	458	395	2000
175	105	1320	1660	2600	3200
910	610	1320	1660	2600	3200

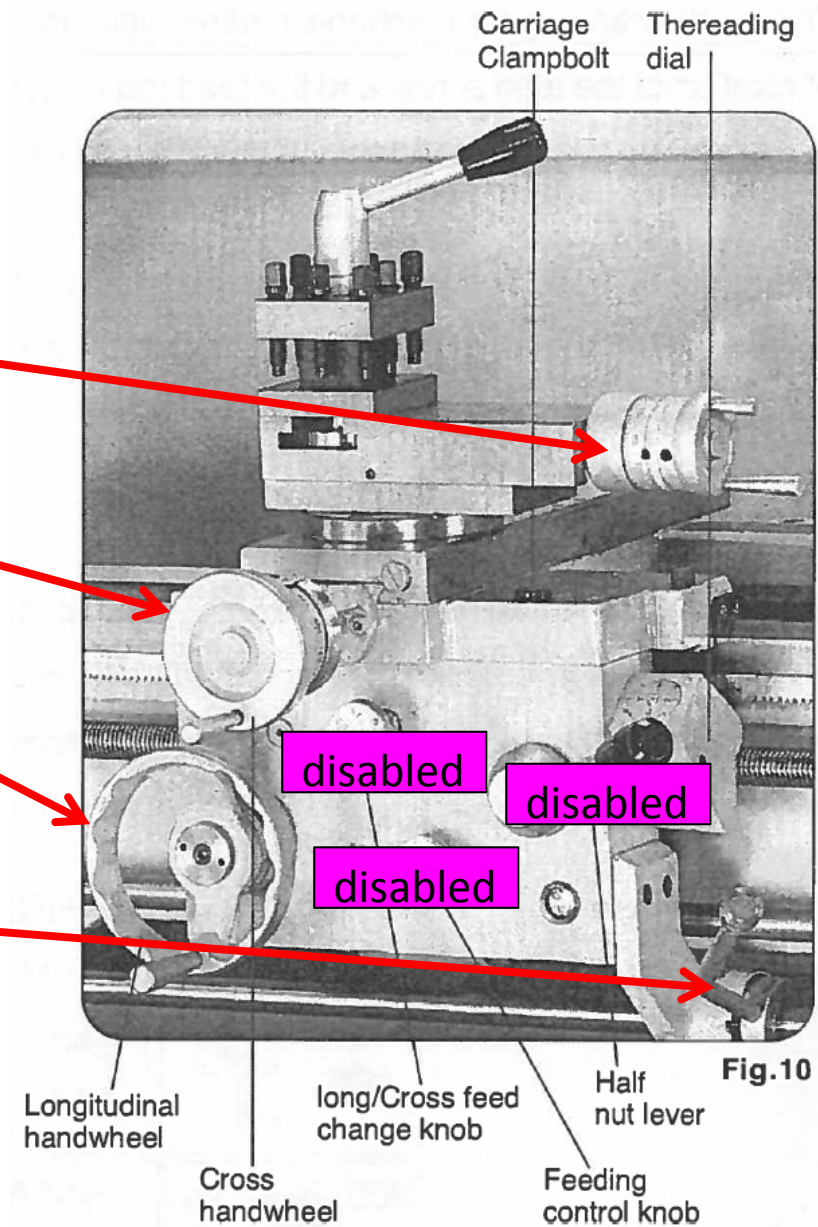
198	88	1000	458	395	2000
175	105	1320	1660	2600	3200
910	610	1320	1660	2600	3200

Topslide feed handwheel

Cross-feed handwheel

Longitudinal feed handwheel

Forward-neutral-reverse spindle rotation control lever



All camlocks should be tightened clockwise. If the lock line doesn't end up sat between the two arrow heads, do not use lathe!

