

BSP

British Standard Pipe

Size	Approx. pipe O/D	T.P.I.	Recommended Tapping Drill Size		Thread Depth	Core Diam.
			Imperial	Metric		
1/8	13/32	28	S	8.8	0.0229	0.337
1/4	17/32	19	15/32	11.9	0.0337	0.451
3/8	11/16	19	19/32"	15.25	0.0337	0.589
1/2	27/32	14	3/4"	19.2	0.0457	0.734
5/8	15/16	14	53/64"	21	0.0457	0.881
3/4	1 1/16	14	31/32	24.5	0.0457	0.95
7/8	1 7/32	14	1 7/64"	28.35	0.0457	1.189
1	1 11/32	11	1 13/64"	30.75	0.0582	1.193
1 1/4	1 11/16	11	1 35/64"	39.5	0.0582	1.534
1 1/2	1 29/32	11	1 25/32"	45.5	0.0582	1.766
1 3/4	2 5/32	11	2"	51	0.0582	2
2	2 3/8	11	2.25"	57	0.0582	2.231

The last three sizes may be found on marine and traction engine boilers

For British Standard Taper Pipe, the thread is as above
and the taper is 1/16" per inch of pipe diameter.