

UNF

Size	O/D	T.P.I.	Recommended Tapping Drill Size		Clearance Drill Size		Core Diam.	Core Area
			Imperial	Metric	Imperial	Metric		
1/4	0.250	28	3	5.5	F	6.6	0.204	0.0327
5/16	0.313	24	1	6.9	O	8.2	0.259	0.0527
3/8	0.375	24	Q	8.5	W	9.7	0.322	0.0814
7/16	0.438	20	W	9.6	29/64	11.5	0.374	0.1099
1/2	0.500	20	ns	11.4	33/64	13.5	0.436	0.1493
9/16	0.563	19	ns	12.9	37/64	15	0.495	0.1924
5/8	0.625	18	ns	14.5	41/64	16.6	0.554	0.2411
3/4	0.750	16	11/16	17.5	49/64	19.5	0.67	0.3526
7/8	0.875	14	ns	20.5	57/64	23	0.784	0.4827
1	1.000	12	ns	23.25	1.1/64	26	0.893	0.6263